

## DMI Solubility of Resins in DMI Chart

Resin	Solubility % (°C)	
Polyvinylchloride	>20	(20)
Polystyrene	>45	(20)
Phenol-formaldehyde resin	>20	(20)
Polyacrylonitrile	>5	(70)
Polyvinylalcohol	>5	(80)
Nylon	>5	(160)
Polyurethane	>1	(70)
Polysulfone	>3	(20)
Acryl-styrene resin	>45	(20)
Epoxy resin	>100	(20)
Vinylidene fluoride	>30	(20)
Noryl	>1	(20)
U-polymer	>1	(20)
Polyethersulfone	>3	(20)
Ultem	>3	(120)
Polymethylmethacrylate	>3	(20)
Polyetheretherketone	<1	(120)
Polyacrylamide	<1	(120)
Polyphenylenesulfide	<1	(120)
Polycarbonate	swollen	(20)
Polyethylene	Insoluble	
Polytetrafluoroethylene	Insoluble	