

A solubility parameter is calculated as follows:

$$\delta = \sqrt{\frac{\Delta H - RT}{(M/d/10^3)}} \text{ (J/cm}^3\text{)}^{1/2} - \textcircled{1}$$

where : ΔH = heat of vaporization (J/mol)

R = gas constant (J/K·mol)

T = absolute temperature (K)

M = molar weight (g/mol)

d = density (kg/m³)

when the following values are substituted in $\textcircled{1}$,

ΔH = 51,882 (J/mol)

R = 8.315 (J/K·mol)

T = 298 (K)

M = 114.14 (g/mol)

d = 1,052 (kg/m³)

The solubility parameter of DMI is obtained as follows:

$$\delta = \sqrt{\frac{51,882 - (8.315) \times (298)}{(114.14/1,052/10^3)}} = \sqrt{455.3} = 21.3 \text{ (J/cm}^3\text{)}^{1/2}$$