

## High Durability Adhesives for Laminating TAKELAC A-1102 / TAKENATE A-22

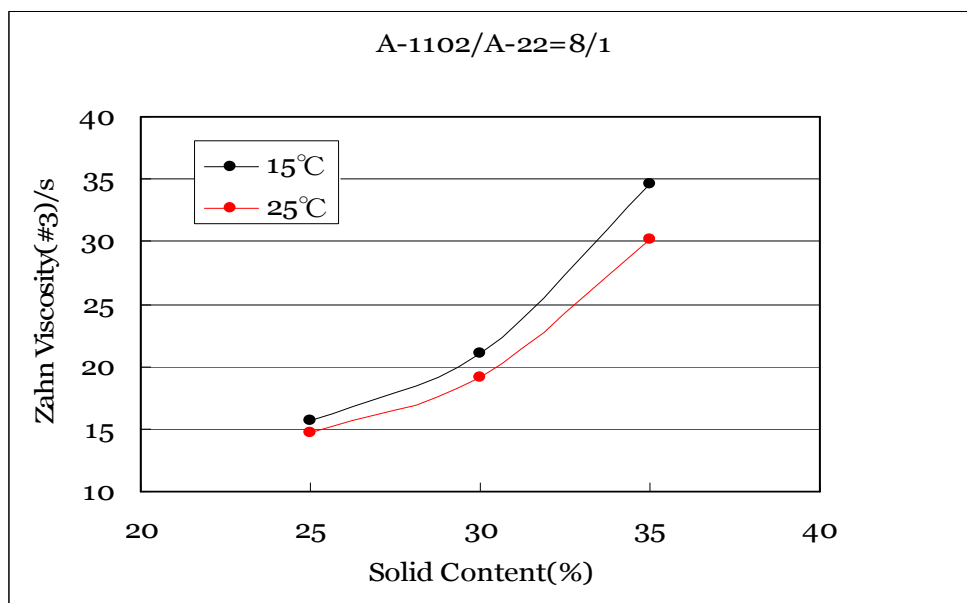
**[PROPERTIES]**

PRODUCT	TAKELAC A-1102	TAKENATE A-22
Type	Polyol	NCO
Solid content, %	Pale yellow liquid	Pale yellow clear liquid
Solvent	Ethyl acetate	Ethyl acetate
Solid content, %	50±2	50±2
Viscosity, mPa·s, at 25°C	100~1,000 (temporary)	5~50 (temporary)
Mixing Ratio	8	1

**[DilutionRatio] \*at25C**

SOLID CONTENT	A-1102 kg	A-22 kg	ETHYL ACETATE kg	VISCOSITY ZAHN* #3,SEC.
25%	16.0	2.0	18.0	14.7
30%	16.0	2.0	12.0	19.1
35%	16.0	2.0	7.7	30.1

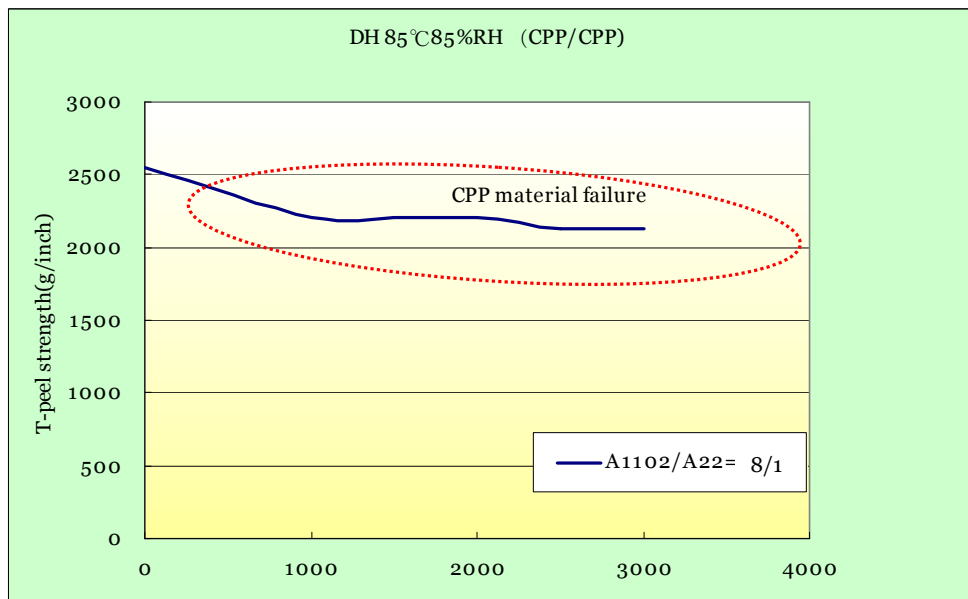
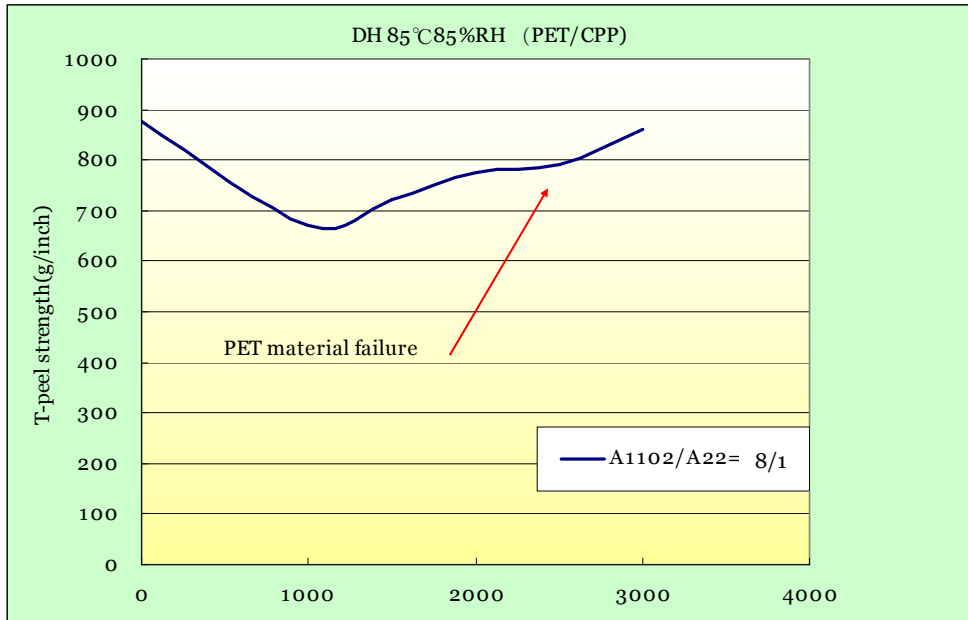
※RIGO



**[Damp-HeatTest] (85°C-85% RH)**

Coating weight: 5.5 g/m<sup>2</sup> Aging: 60°C-5days

PET: Toray X10S (#75), CPP: Toray ZK-99 (#60)



[Note]

*Results may vary according to your machine conditions.*

*To the best of our knowledge, this data sheet is accurate; however; MCI assumes no liability for the accuracy of this information.*

*The final determination of the suitability for a particular use is the sole responsibility of the user and should be determined through appropriate trial testing.*